



## Material - JIS G 3539 SWRCH 12K

**Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - JIS G 3539 SWRCH 12K Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Wire Rod and Forging**

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.150	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 - 0.350		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      343 min. Yield Strength in Mpa      - Elongation in %      14 min. Reduction of Area in %      - Hardness in HRB      83 max. Impact in Joule      -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWCH 12K	JIS	Japan	Wire Rod and Forging
SWRCH12K	MS	Malaysia	Wire Rod and Forging
SWRCH12K	KS	Korea	Wire Rod and Forging
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**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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